



97-425 Heater Block-Off Kit for 7.3L Ford Engines

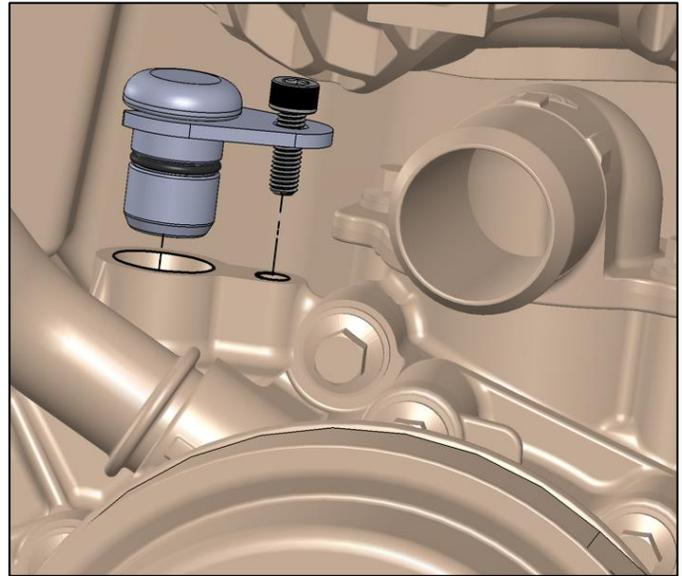
For applications not utilizing a heater, the 97-425 block-off kit offers an engine specific solution to close both the connections.

NOTE: Maintaining a heater coolant loop is not required for this engine.

For applications with the original or Holley timing cover:

Remove the rearward heater nipple and retaining bolt. Preassemble the 97-425 components as shown to the right. Lubricate and install the O-ring in the plug groove. Install the plug as shown using the retainer plate and M6 socket cap head bolt.

NOTE: Torque M6 bolts to 85 in./lbs

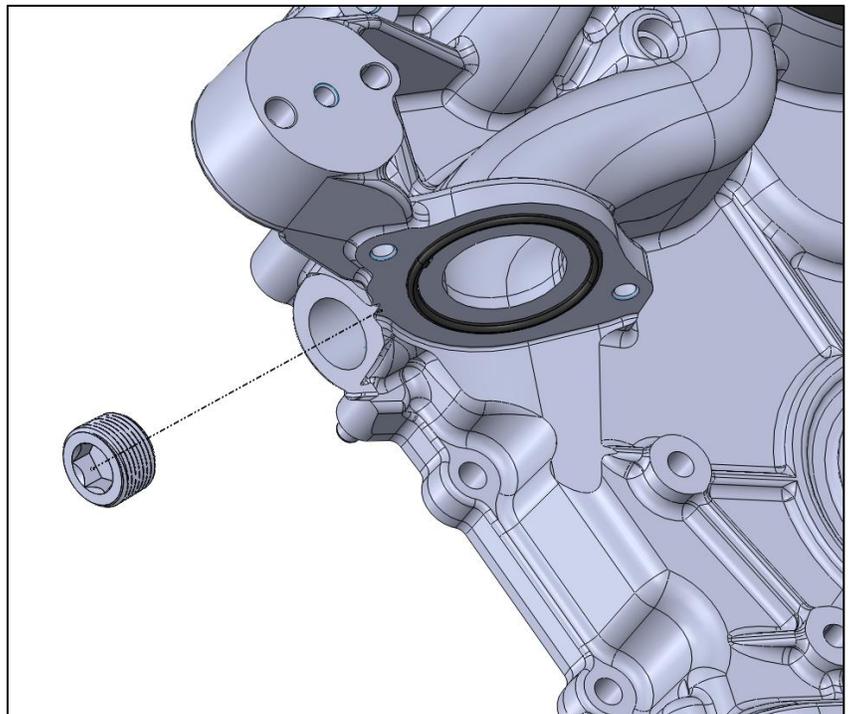


For applications with Holley timing cover only:

Install $\frac{3}{4}$ " NPT plug to lower passenger's side cover.

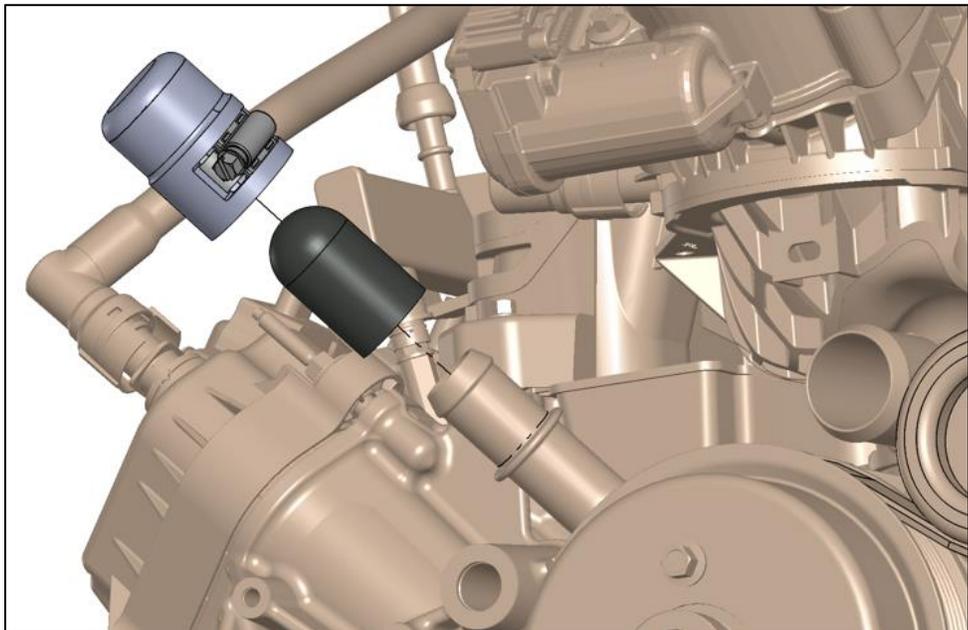
NOTE: On all NPT adapters, use thread sealant (Loctite® brand 567 pipe thread sealant or equivalent). Install to finger tight, and then tighten 2 to 3 rounds.

WARNING: Loosening NPT fittings after installation can cause leaks.



For applications with the original timing cover only:

Install the rubber cap on the timing cover forward most heater nipple. Next, install the worm-drive clamp inside the aluminum cap as shown to right. Then, install the aluminum cap over the rubber cap and tighten the worm-clamp.



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